

In the Specification:

Please insert the following on page 1 between the title and the heading "Background of the Invention":

--Cross-Reference to Related Application

This is a continuation of U.S. Patent Application SN 09/337,749, filed June 22, 1999.--
now US patent 6,350,336

In the Claims:

Kindly amend claim 1 to read as follows:

1. (Amended) A method for manufacturing a press fabric for a paper machine, said method comprising:

providing a base fabric for said press fabric, said base fabric being in the form of an endless loop, said endless loop having an inner surface, an outer surface, a first and a second lateral edge, and a fabric width measured transversely between said lateral edges;

providing a strip of top laminate layer material for covering said outer surface of said base fabric in a closed helix, said strip having a beginning, a first lateral edge and a second lateral edge, a strip width measured transversely thereacross, said strip width being less than said fabric width;

attaching a heat-activated adhesive film to one side of said

strip of top laminate layer material to form a multi-component strip;

2
a attaching said side of said strip of top laminate layer material having said heat-activated adhesive film at said beginning of said multi-component strip to said outer surface of said base fabric at a point on said first lateral edge of said base fabric using heat and pressure;

100165581 "110101 continuing from said beginning of said multi-component strip, attaching said side of said strip of top laminate layer material having said heat-activated adhesive film to said outer surface of said base fabric in a closed helix having a plurality of turns using heat and pressure, wherein said first lateral edge of a turn of said multi-component strip being attached to said outer surface abuts against said second lateral edge of a turn of said multi-component strip previously attached to said outer surface, until said outer surface of said base fabric is completely covered by said multi-component strip in a closed helix; and

cutting said multi-component strip at a point on said second lateral edge of said base fabric, whereby said multi-component strip forms a top laminate layer on said base fabric.
